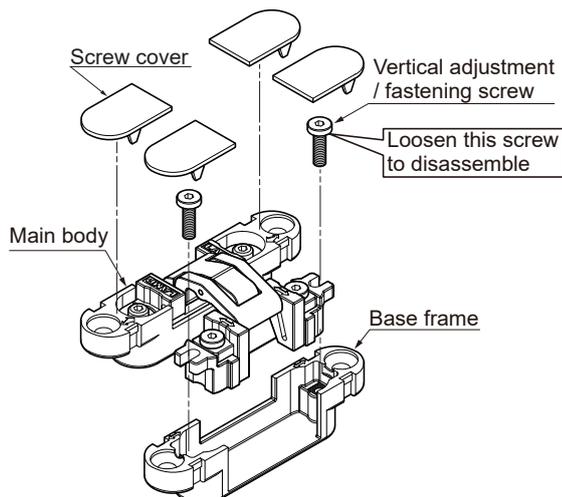
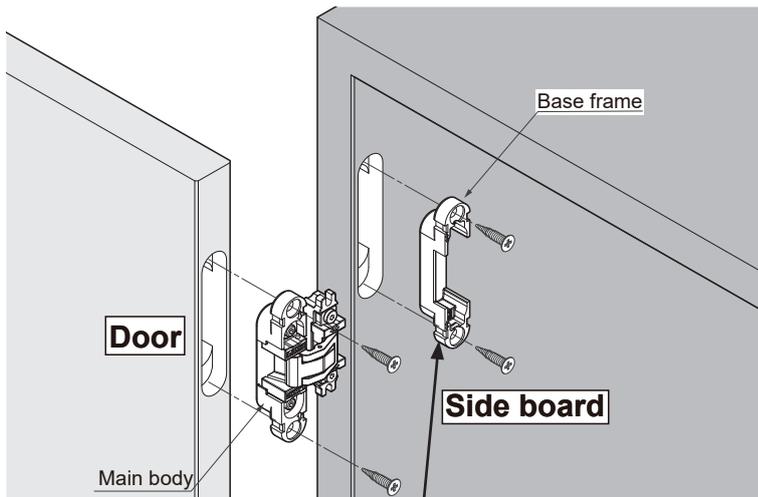


INSTALLATION PROCEDURE

1 Disassembly of Hinge



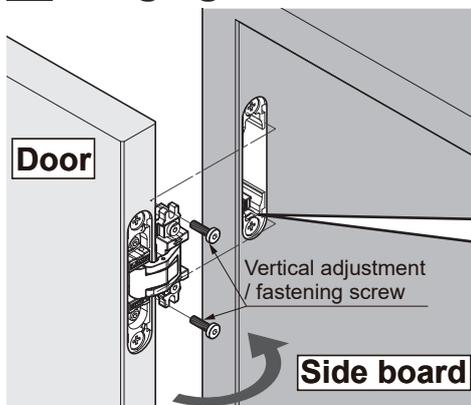
2 Installing Hinge to Door and Cabinet



Caution

Before installing base frame into the cabinet, check that it is oriented correctly. If the orientation is incorrect, the door cannot be installed.

3 Hanging Door



- [1] Insert each hinge body (side board) deep into the base frame.
- [2] Hang the hinge body on the base frame. (Provisional holding state).

Caution

Do not move the door at this stage as it may fall off.

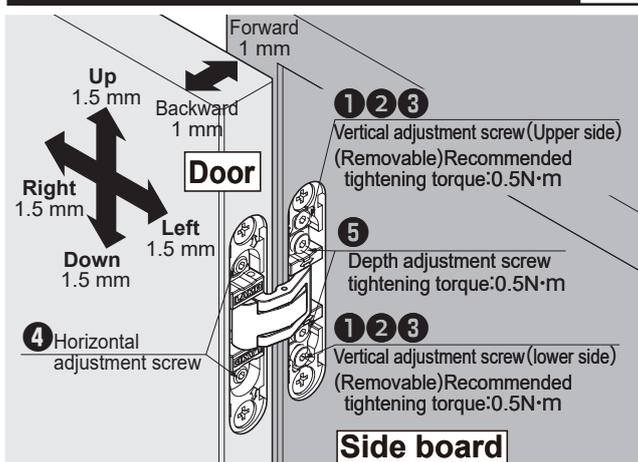
- [3] While supporting the door, quickly tighten.

VIDEO LINK



ADJUSTING DOOR POSITION

The arrows should point in the direction of adjustment when the door is closed.



①-⑤ is the order of adjustment. Please put a supporting spacer under the door when adjusting it. There are two adjustment screws on one hinge.

Vertical adjustment

- ① Loosen the adjusting screw one turn.
- ② Lifted the door to the correct height.
- ③ Finally, secure the adjusting screw.

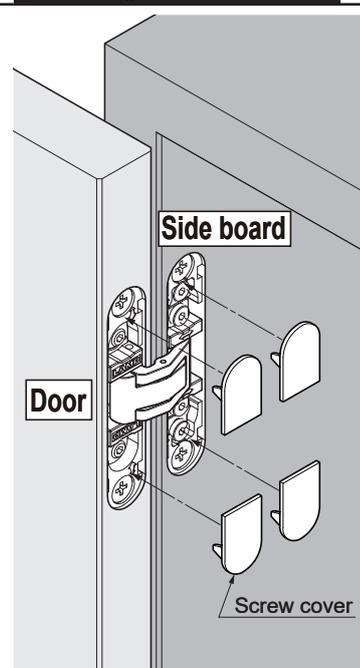
Horizontal adjustment

- ④ Rotate the adjustment screw to the correct position.

Depth adjustment

- ⑤ Loosen the adjusting screw one turn and secure it in the optimum position.

Attaching the Screw Cover



Caution

- When adjusting the horizontal position, turn the two screws a little, by the same amount. The hinge may be broken if you keep turning one screw only. If you turn the adjustment screw to the right beyond the adjustment range, the parts will protrude, and the cover won't fit, and if you turn it further, the door will come off.
- Tighten adjustment screws within the tightening torque so as not to damage the screws.
- Do not remove the depth adjustment screw. The door may fall and cause injury.

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