

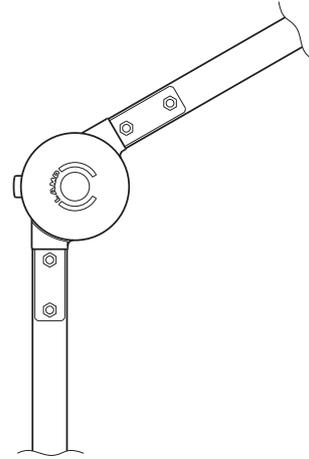
# LAMP® KA-60 MULTI ANGLE STAY INSTALLATION INSTRUCTIONS

## ABOUT THE PRODUCT

- Stay to hold two pipes at 0° - 180° in 10° increments
- Completely locked when your hands are off the release button.

## SPECIFICATIONS

Load Capacity	14 N·m
Applicable Pipe	φ19.1 × t1.2
Applicable Angle	0° - 180°

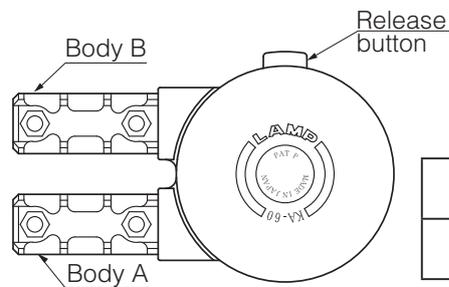


## SAFETY PRECAUTIONS

**⚠ Caution** Injury or damage may be resulted.

- Do not disassemble the product.
- Do not exceed the load capacity (14 N·m) as this may result in damage.

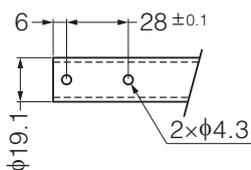
## COMPONENT PARTS



Screw M4x16	4
Nut M4	4

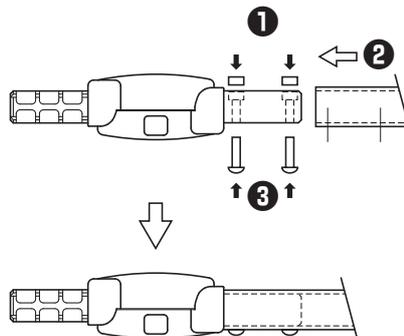
## ASSEMBLY INSTRUCTIONS

### ■ Hole Processing on Pipe



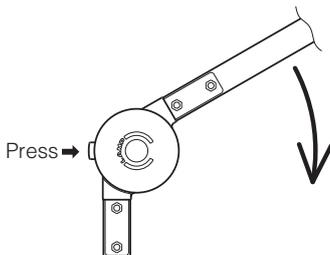
Applicable Pipe: φ19.1 × t1.2  
The holes should be located at 45° position from weld bead, if any.

### ■ Assembling Pipe



- 1 Insert two nuts into the hexagonal holes on body A and body B.
- 2 Insert pipes into body A and body B, then align the holes on the pipes to the screw holes on body A and body B.
- 3 Fix the pipes with provided screws firmly.

## HOW TO SET THE ANGLE



Press and hold release button just before the desired angle, then release the button and turn the stay until it is locked.  
Ensure that the button is fully released.  
19 locked positions from 0 to 180° in 10° increments.

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