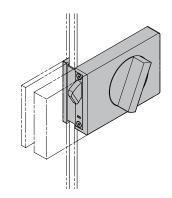
LAMPSliding Door Latch, Model HCZ-80 **Installation Instruction**

Thank you for selecting our product. Before starting installation, please read this manual thoroughly to ensure correct installation. Please keep this manual at hand for future reference.

ABOUT THE PRODUCT

- Sliding door latch with thumb turn and indicator.
- Closing mechanism leaves no gap between door and doorjamb.
- Safety mechanism allows the hook to work only when the door is closed.
- Hook is completely retracted when the door is open.



FOR YOUR SAFE WORK AND CORRECT INSTALLATION

Meaning of symbols







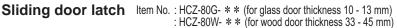
Required

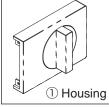


Caution If not followed injury or damage may result.

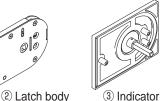
- Make sure to follow the designated measurements, specifications, and horizontal/vertical angles. Make sure that the frame is not warped, since it may affect the movement of the door.
- This product is a part for architectural fittings. After installation, make sure to test the finished product thoroughly to ensure that it is well-functioning and safe.
- Make sure to check the screws for slack at regular intervals (one month from first usage, half a year, and then one time every year is recommended).

PARTS COMPOSITION











4 Face plate

Provided tools: Hex key 2 mm, 2.5 mm. See table below for the provided screws. * * is finish code. See the table below.



(5) Inner plate

(HC7-80W only)

6 Inner plate



OPTIONAL PARTS

Strike box

Item No.: HCZ-80B- ** (** is finish code. See the table below.) Provided tools: Hex key 3 mm. See table below for the provided screws.







9 Strike body



10 Cover



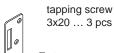
11) Strike



(12) Gasket 2 pcs

Strike plate

Item No. ZL-2402-FB Provided screws: Countersunk

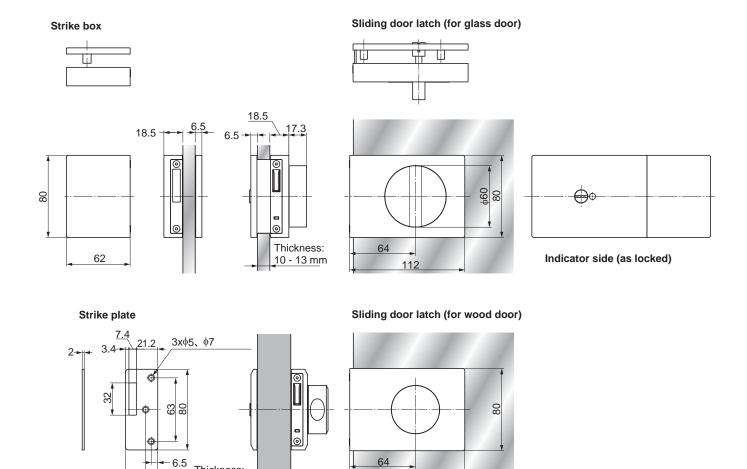


(13) Strike plate

Provided screws		Q'ty	for glass door t10 - 13	for wood door		
				t33 - 37	t38 - 42	t43 - 45
Hexagon socket countersunk	Attached to latch	3	M4×20	M4×45	M4×50	M4×55
		1	M3×10			
		2	M3×8			
	Attached to strike box	2	M5×20	M5×45	M5×50	M5×55
		1	M3×16			
head screw		2	M3×8			

CR	Chrome plating
SN	Dull nickel plating

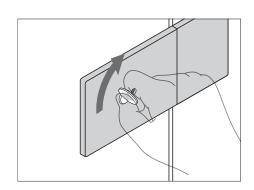




Emergency release

Use coin or similar to unlock the latch.

Thickness:-33 - 45 mm

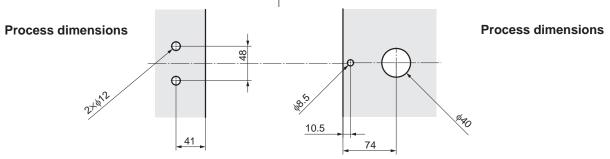


Strike side

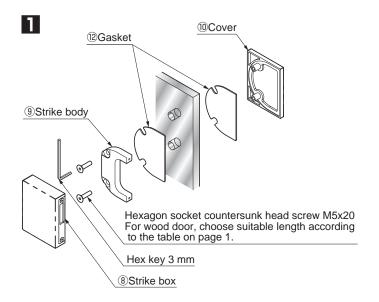
Latch body side

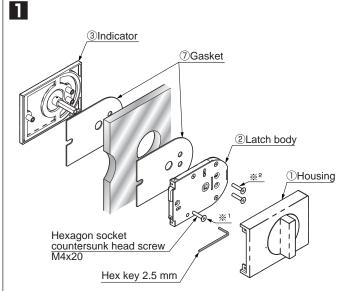
■ Assembly of strike box

■Installation of latch body

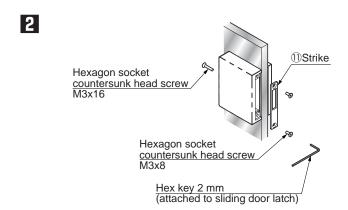


Strike box and latch body alignment: ±3 mm

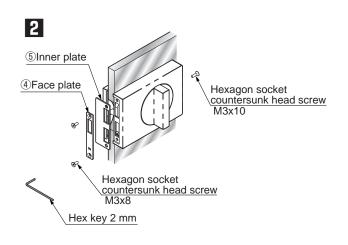




Tightening torque $\%^1$: 0.5 - 0.7 N · m $%^2$: 0.9 - 1.4 N · m



See page 4 about the mounting of strike plate.





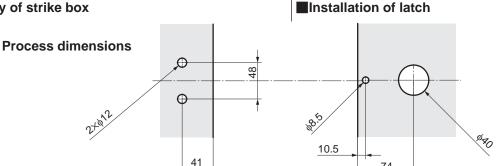
74

Strike side

Latch body side

Process dimensions

■Assembly of strike box



Assembly process is the same as glass door. (See page 3.)

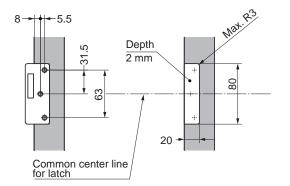
Strike box and latch body alignment: ±3 mm

■ Assembly of strike plate

Process dimensions

Surface mount

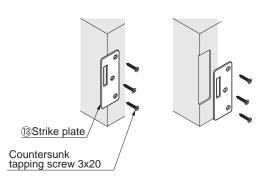
Recessed mount

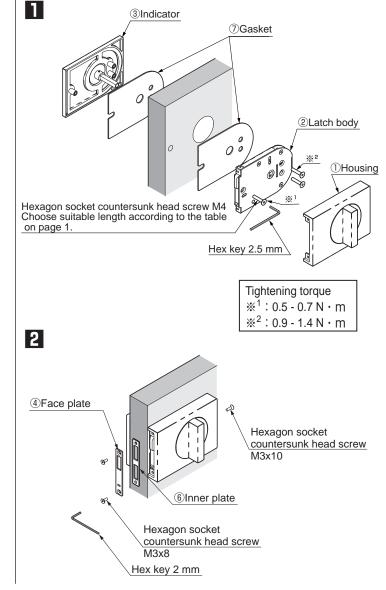


1

Surface mount

Recessed mount





SUGATSUNE KOGYO CO.,LTD Tokyo, JAPAN Phone: +81 (0)3 3866 2260 E-mail:export@sugatsune.co.jp

SUGATSUNE KOGYO (UK) LTD

Reading, UK
Phone: +44 118 9272 955 E-mail:sales@sugatsune.co.uk

SUGATSUNE EUROPE GmbH

Düsseldorf, GERMANY
Phone: +49 211 53812900 E-mail:sales@sugatsune.eu ISO9001(Japan Offices and Sugatsune America) and ISO14001(Chiba Production division and Logistics center), certified.

SUGATSUNE SHANGHAI Co., LTD Shanghai, CHINA Phone: +86 21 3632 1858 E-mail:lamp@suga

E-mail:lamp@sugatsune.com.cn

Guangzhou, CHINA

E-mail:lamp@sugatsune.com.cn Phone: +86 20 6639 3552

SUGATSUNE KOGYO INDIA PRIVATE LIMITED

Mumbai, INDIA
Phone: +91 22 28314490/91 E-mail:sales@sugatsune.in

Chicago, USA

Phone: +1 312 461 1081 E-mail:chicagoshowroom@sugatsune.com.

SUGATSUNE CANADA, INC.

Phone: +1 514 312 5267 E-mail:support@sugatsune.ca